CLAIM AMENDMENTS

IN THE CLAIMS

This listing of the claims will replace all prior versions, and listing, of claims in the application or previous response to office action:

- 1. (Cancelled)
- 2. (Previously Presented) The method according to Claim 3, wherein the beam/jet cutting is performed by a method selected from the group consisting of laser beam, waterjet or electron beam cutting.
- 3. (Currently Amended) A method for producing a tubular spring in the form of a hollow body, for preloading a piezoelectric actuator element of an actuator unit of a fuel injector, comprising: the step of providing a thin-walled seamless drawn steel tube, with a said tube having plurality of regularly disposed oblong cutouts by means of beam/jet cutting, wherein during beam/jet cutting a filler suitable to provide for a defined shaping of the beam/jet outlet edge and prevent damage to the opposite side is inserted in the hollow body, wherein a minimum distance between adjacent cutouts of two rows is greater than 0.3 times and less than one time the wall thickness of the cylindrical hollow body of the tubular spring.
- 4. (Previously Presented) The method according to Claim 3, wherein a longitudinal extension direction of each cutout is in each case essentially oriented perpendicularly to a cylinder center line of the tubular spring.
- 5. (Previously Presented) The method according to Claim 3, wherein the cutouts are disposed in rows, the cutouts of adjacent rows each being laterally offset to one another.
 - 6. (Cancelled)

- 7. (Previously Presented) The method according to Claim 3, wherein the seamless drawn steel tube used for the tubular spring has a thickness of less than 1.0 millimeters.
- 8. (Previously Presented) The method according to Claim 3, wherein a spring steel is used as the material of the seamless drawn steel tube used for the tubular spring.
- 9. (Previously Presented) The method according to Claim 3, wherein the tubular spring is provided with cutouts which more specifically have dumbbell-shaped outlines with a narrowed-down central area.

10-17. (Cancelled)